

Inventor: Anthony Khouri

Appl. No.: 10/049,605

REPLACEMENT SHEET

DEC. 27 2004

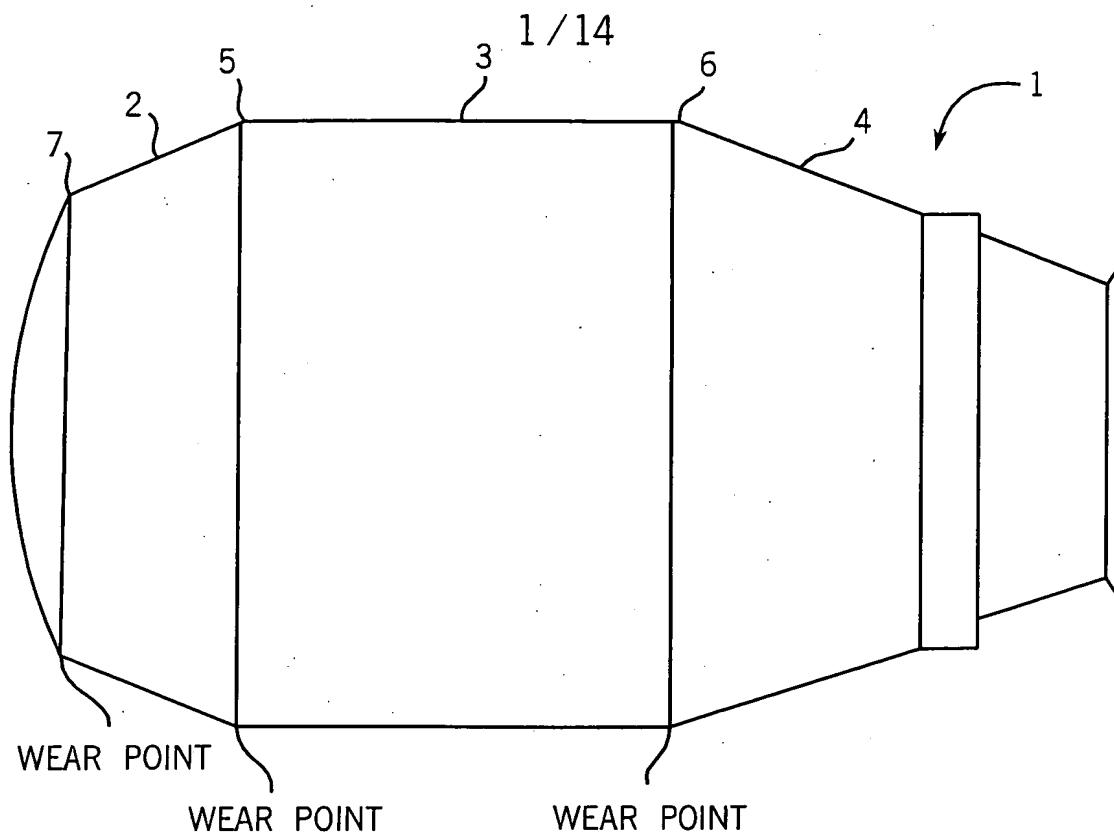


FIG. 1

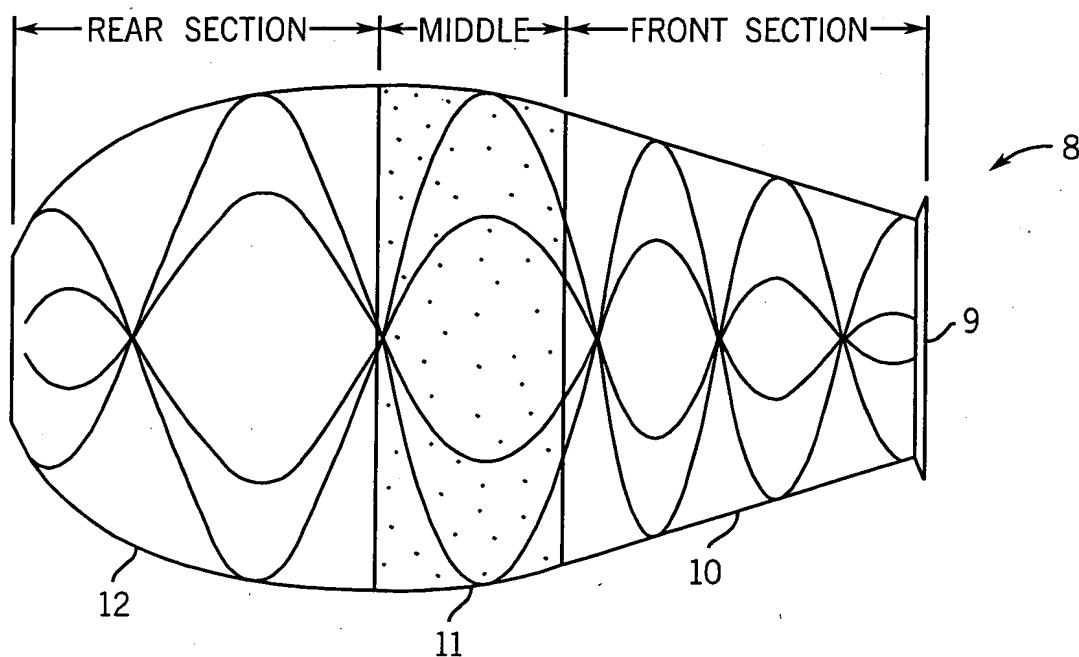
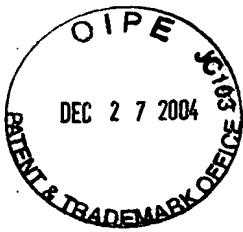


FIG. 2

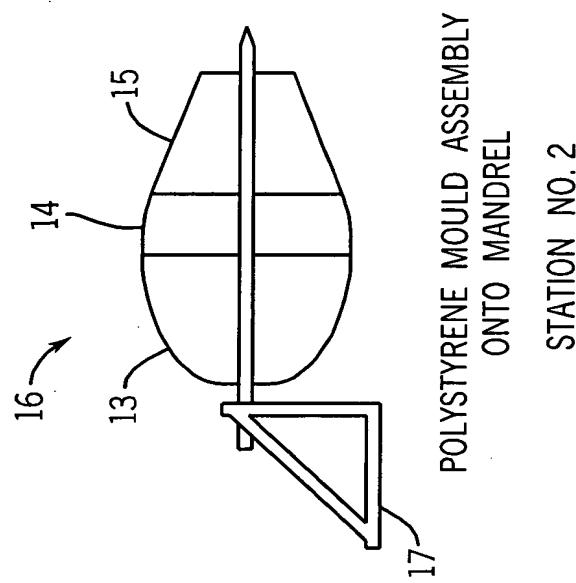
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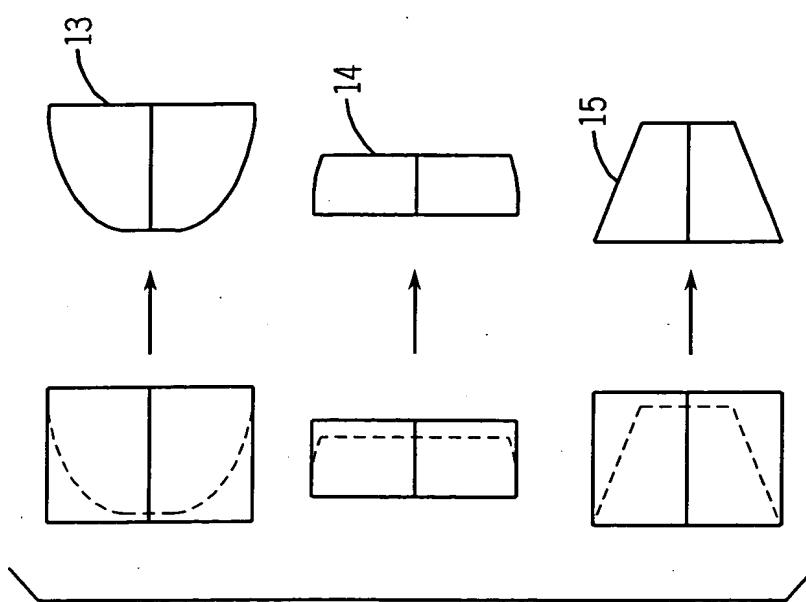


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POLYSTYRENE MOULD ASSEMBLY
ONTO MANDREL
STATION NO. 2

FIG. 4



POLYSTYRENE MOULDING STATION
STATION NO. 1

FIG. 3

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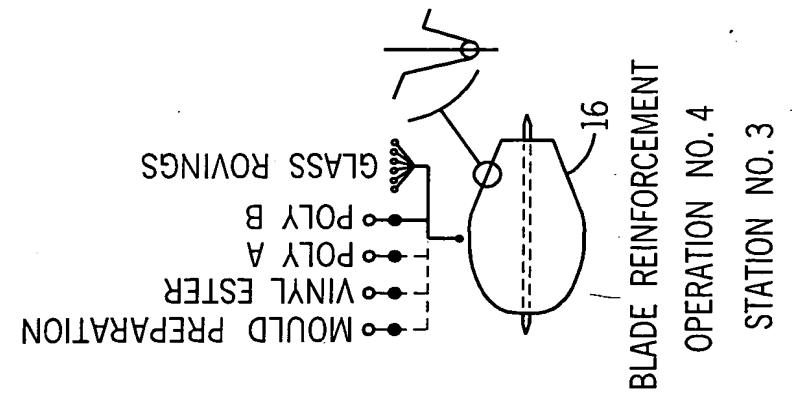


FIG. 5d

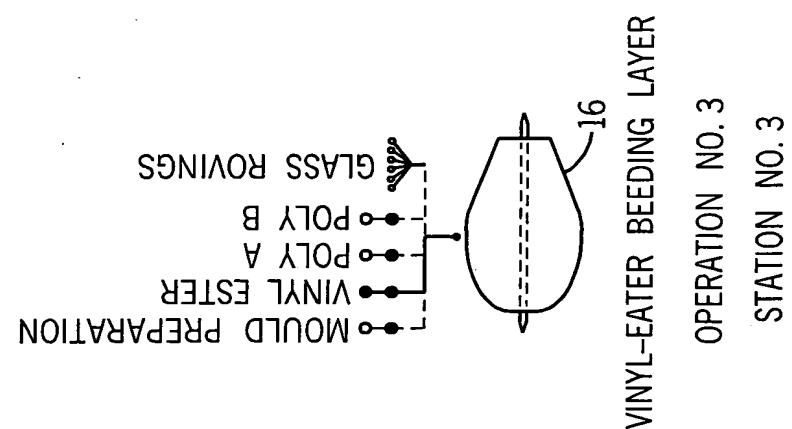


FIG. 5c

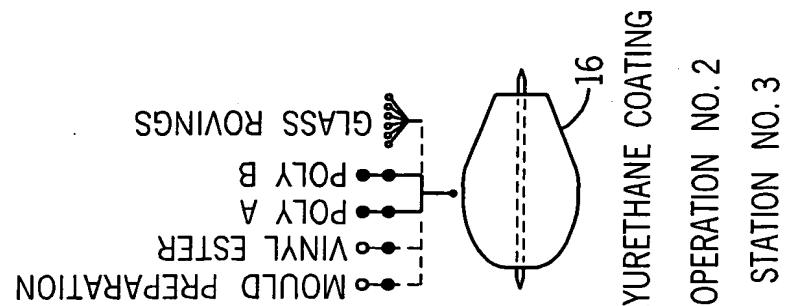


FIG. 5b

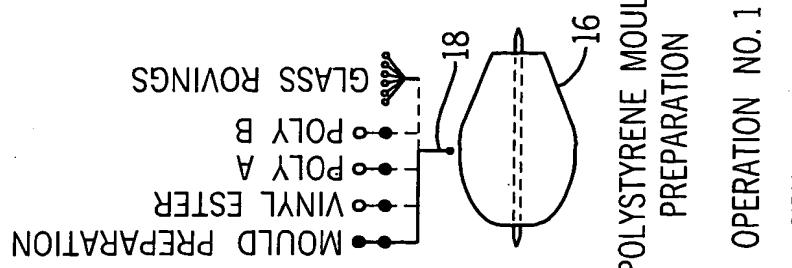


FIG. 5a

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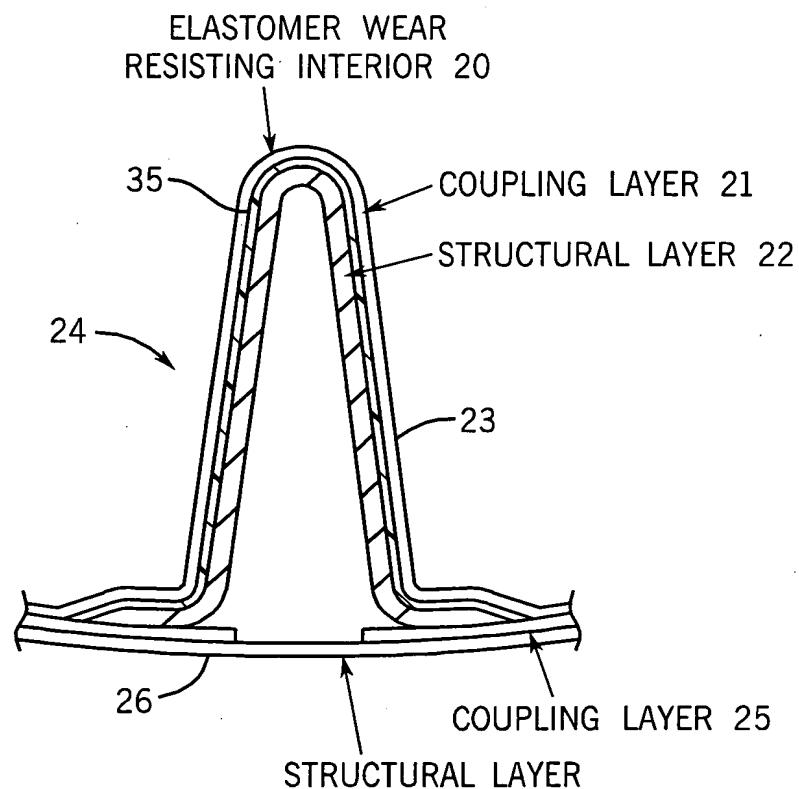


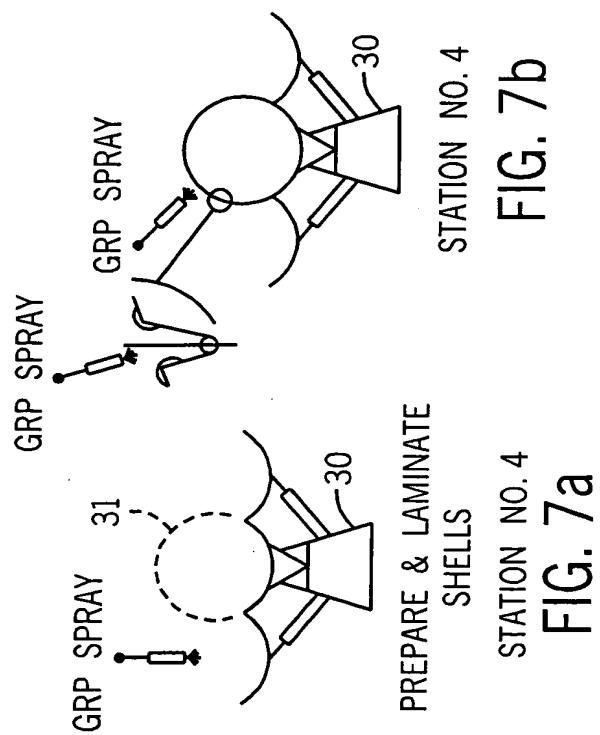
FIG. 6

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INFLATE MOULD & POLY



SHELLS CLAMPED WHILE ALL RESIN WET (LONG GEL TIME)

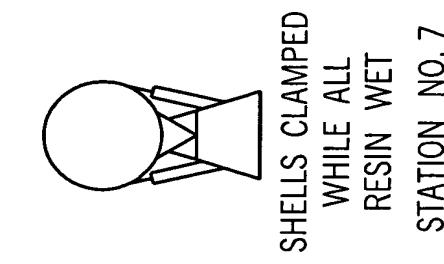
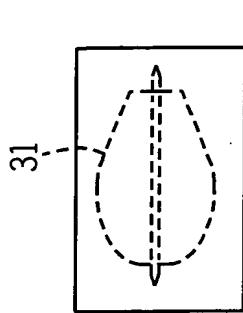
STATION NO. 4

FIG. 7c

STORE FOR DEMOULD TIME

STATION NO. 5

GRIT BLAST



SHELLS CLAMPED WHILE ALL RESIN WET

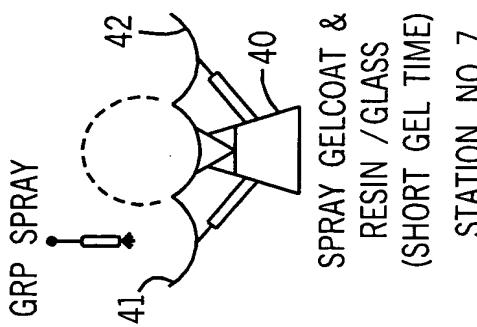
STATION NO. 7

STATION NO. 8

FIT DRIP RING

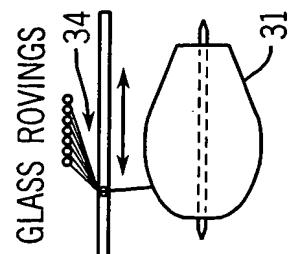
STATION NO. 8

FIG. 13



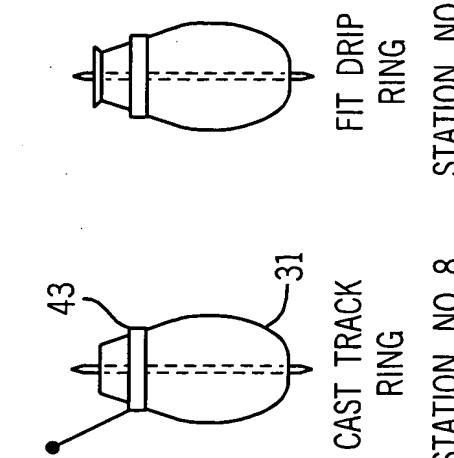
STATION NO. 6
(LONG GEL TIME)

FIG. 12



STATION NO. 6
(LONG GEL TIME)

FIG. 11a



FIT DRIP RING

STATION NO. 8

FIG. 9

FIG. 8

FIG. 9

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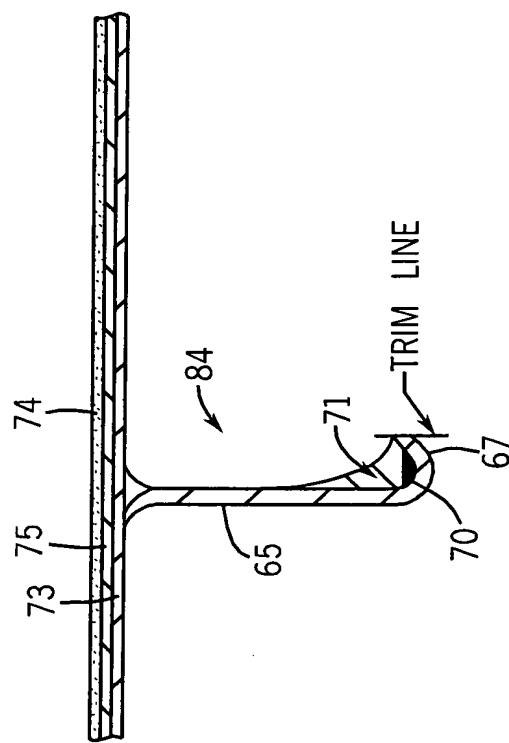


FIG. 18g

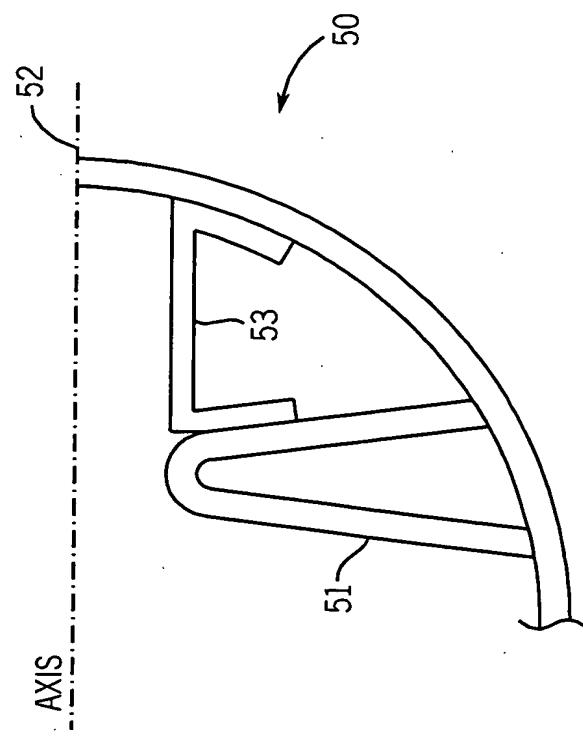


FIG. 14



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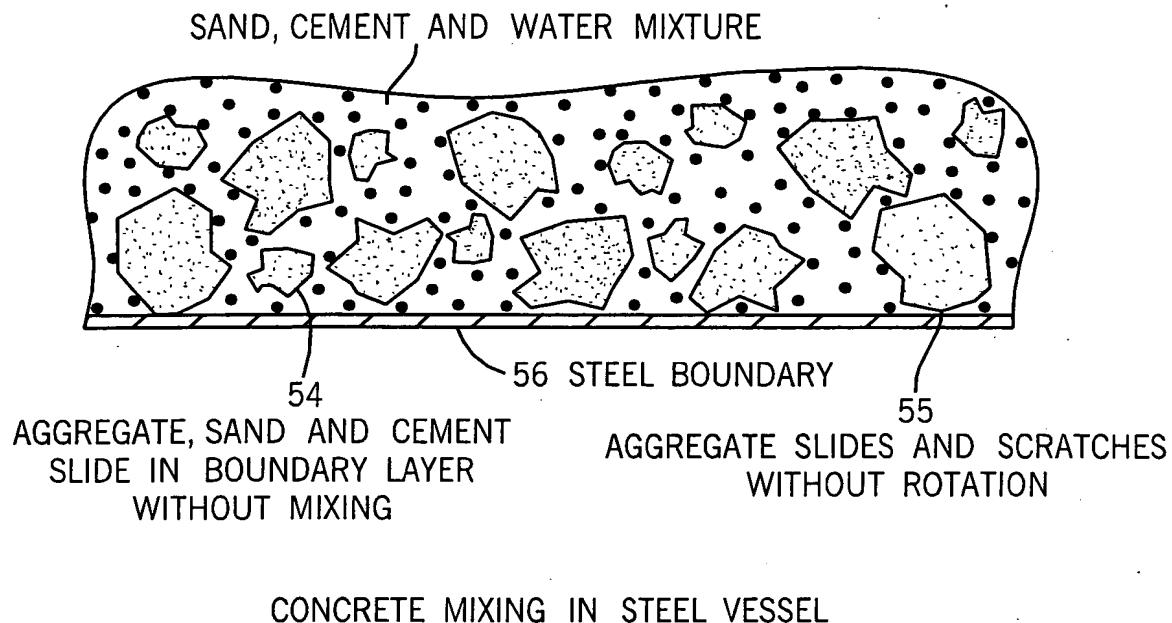


FIG. 15

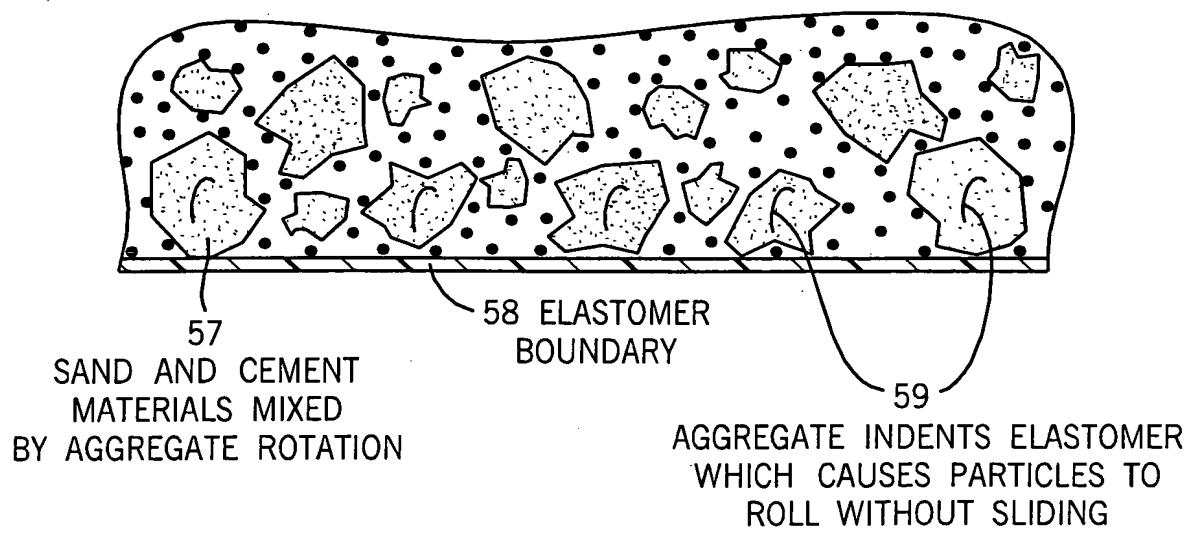


FIG. 16

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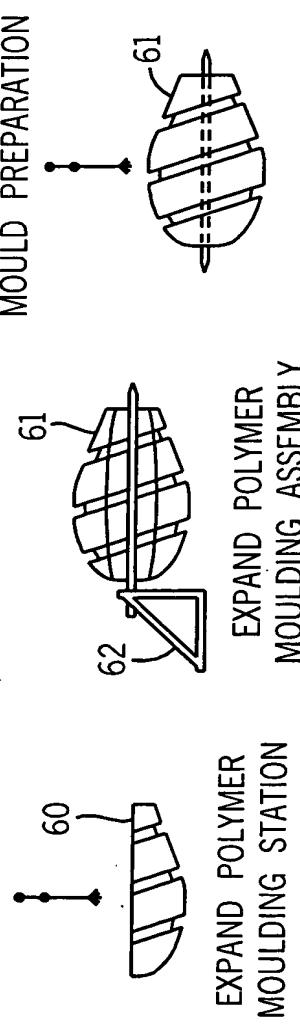
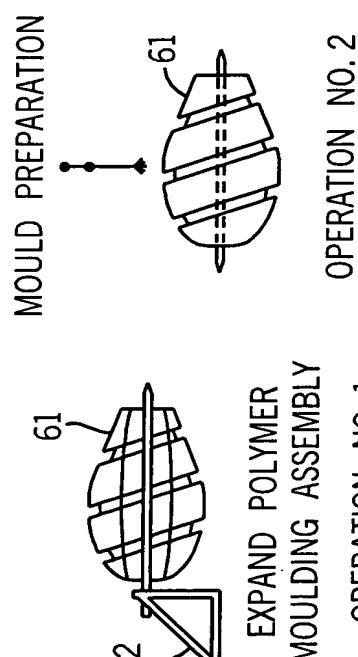
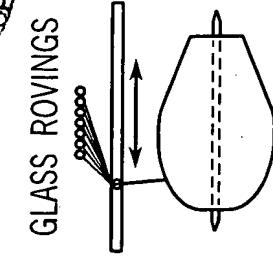


FIG. 17a



OPERATION NO. 1

FIG. 17b



OPERATION NO. 2

FIG. 17c

GRP WIND
(LONG GEL TIME)

FIG. 17i

SURFACE PREPARATION

FIG. 17h

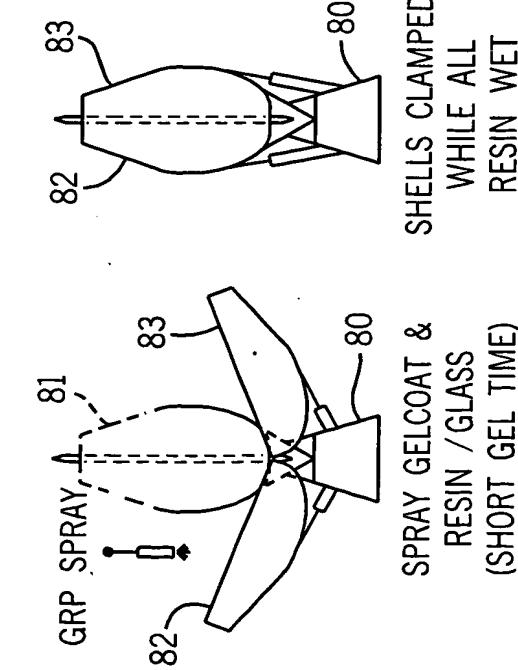


FIG. 17j

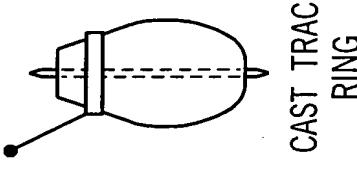


FIG. 17k

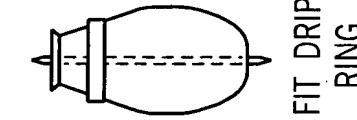


FIG. 17l

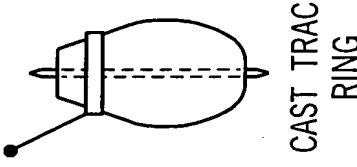


FIG. 17m

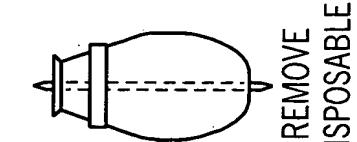


FIG. 17n

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REPLACEMENT SHEET

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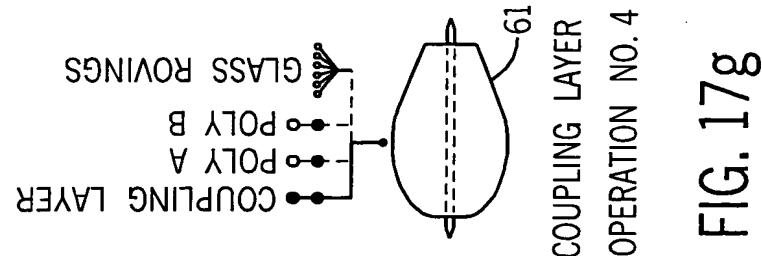


FIG. 17g

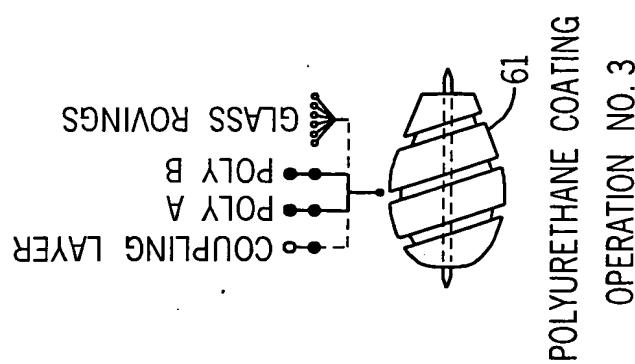


FIG. 17f

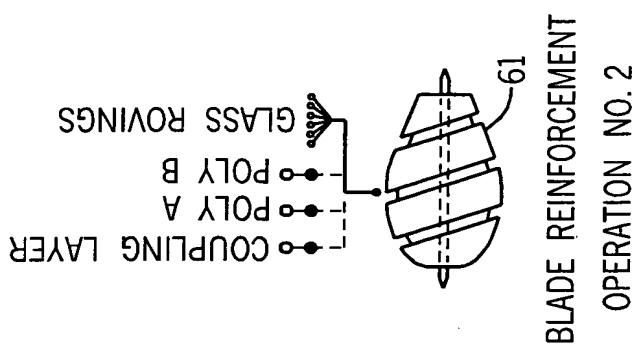


FIG. 17e

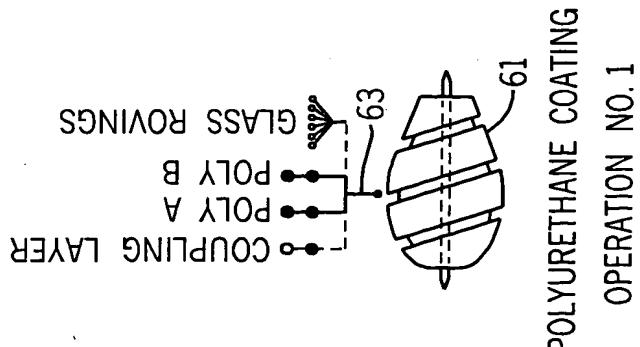
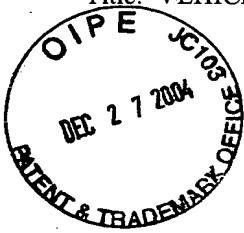


FIG. 17d



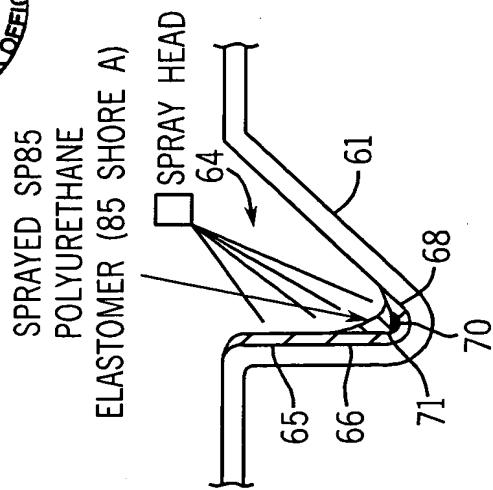
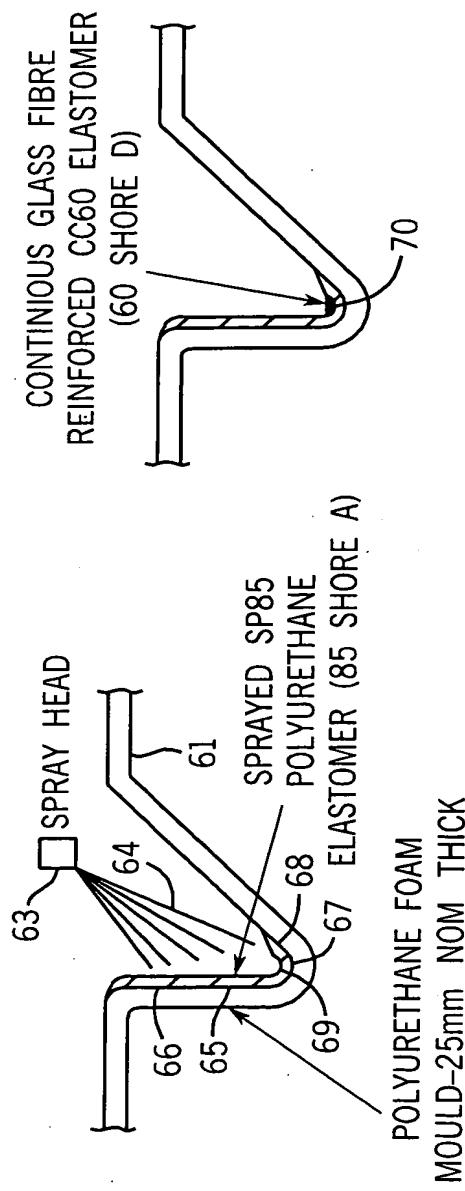


FIG. 18b

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FIG. 18c

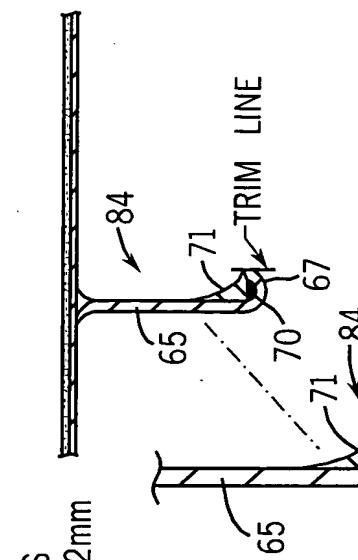
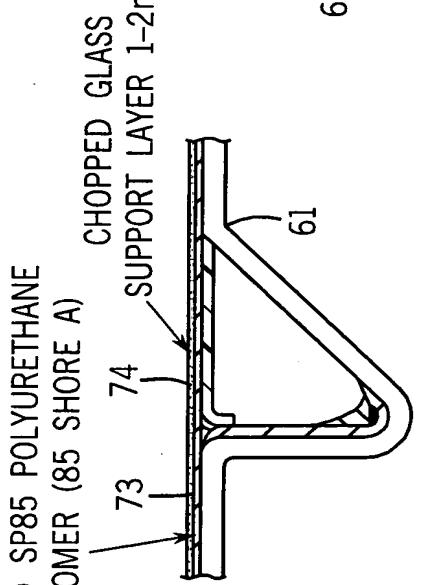


FIG. 18d

FIG. 18e

FIG. 18f

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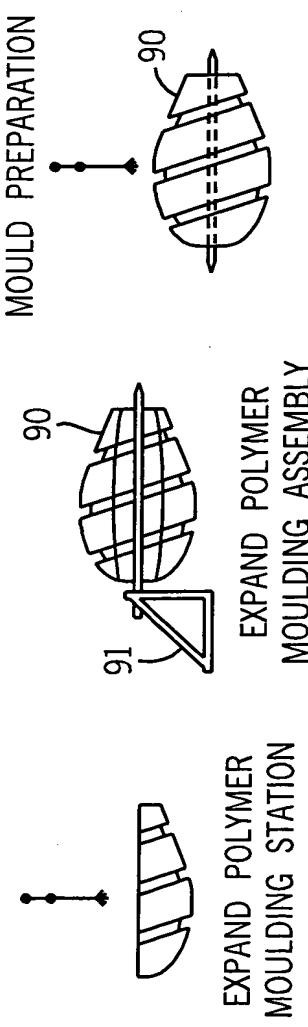


FIG. 19a

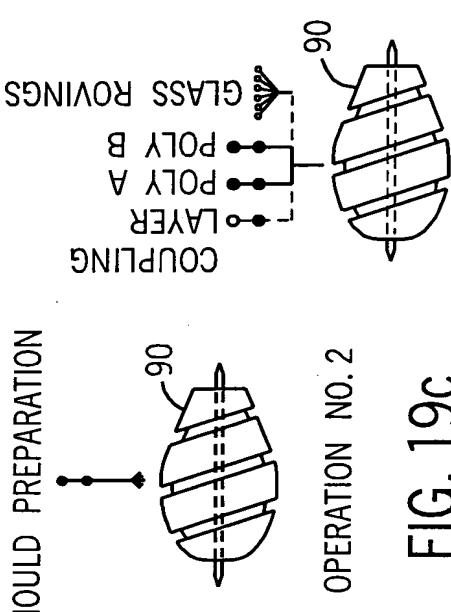


FIG. 19b

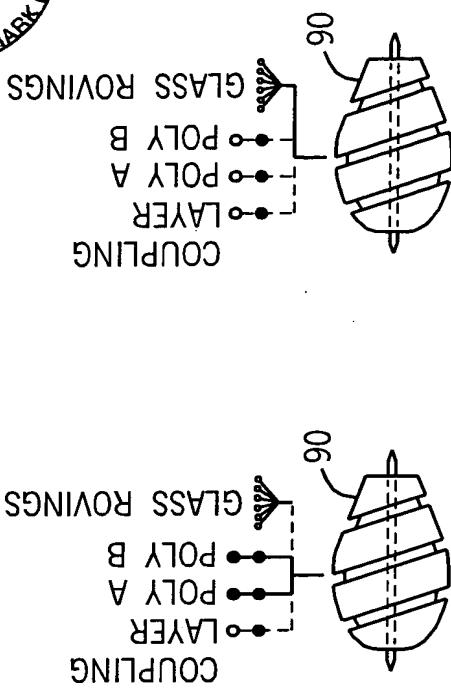


FIG. 19c

POLYURETHANE COATING
OPERATION NO. 1

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BLADE REINFORCEMENT
OPERATION NO. 2

FIG. 19e

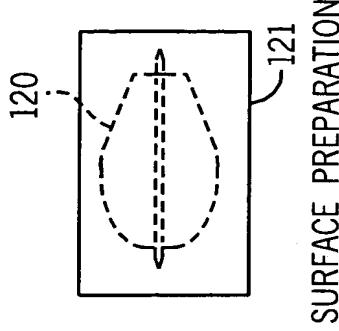


FIG. 19d

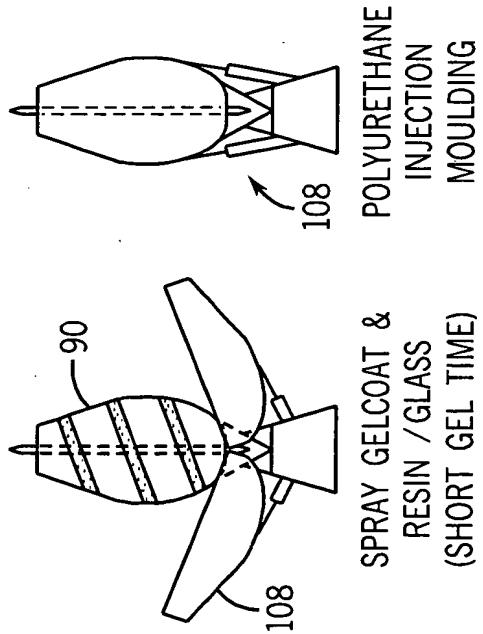


FIG. 19j

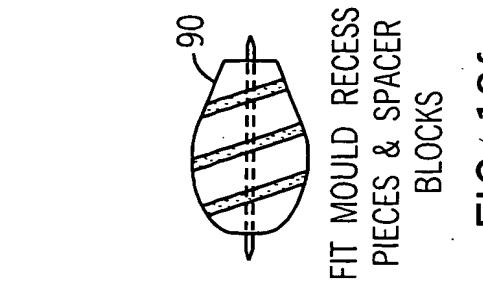


FIG. 19f

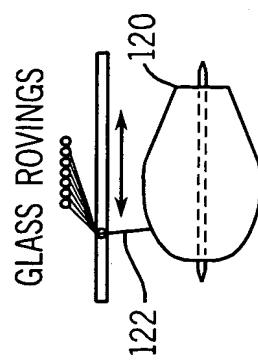


FIG. 19h

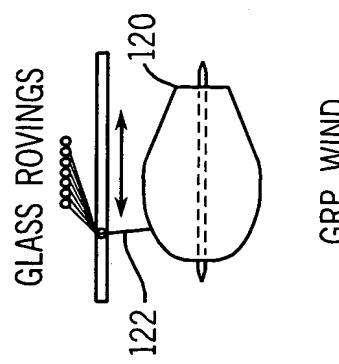


FIG. 19i

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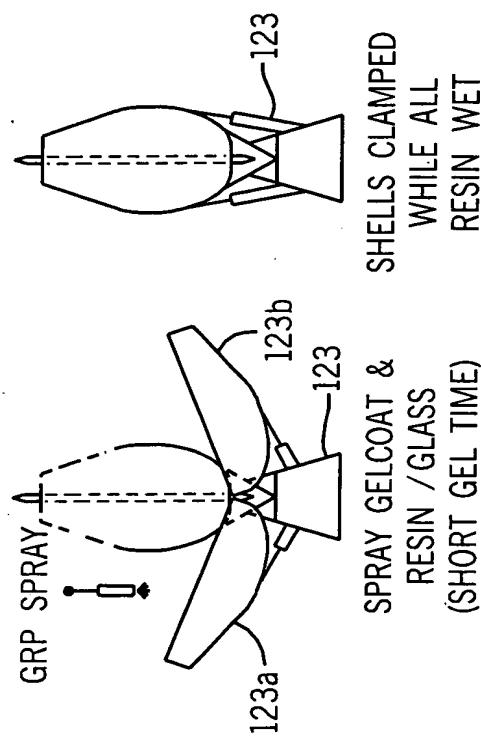


FIG. 19I

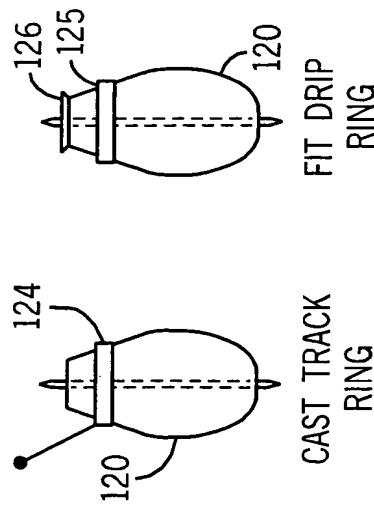


FIG. 19m

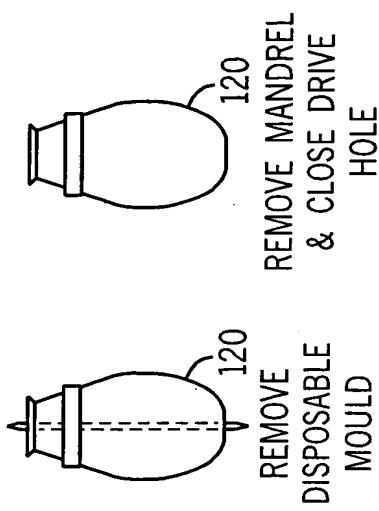


FIG. 19n

FIG. 19p

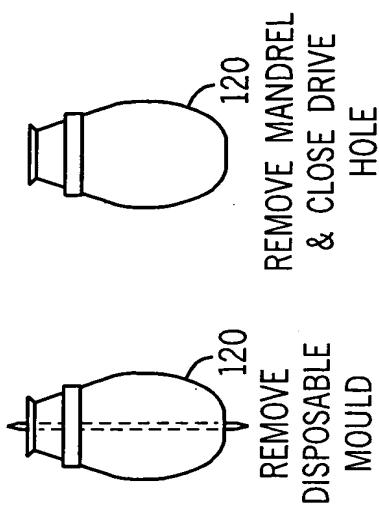


FIG. 19o

FIG. 19q

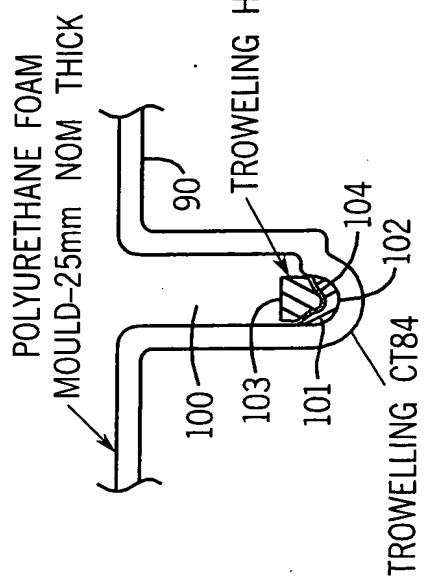
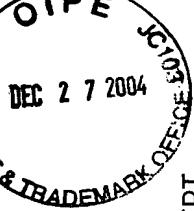


FIG. 20a

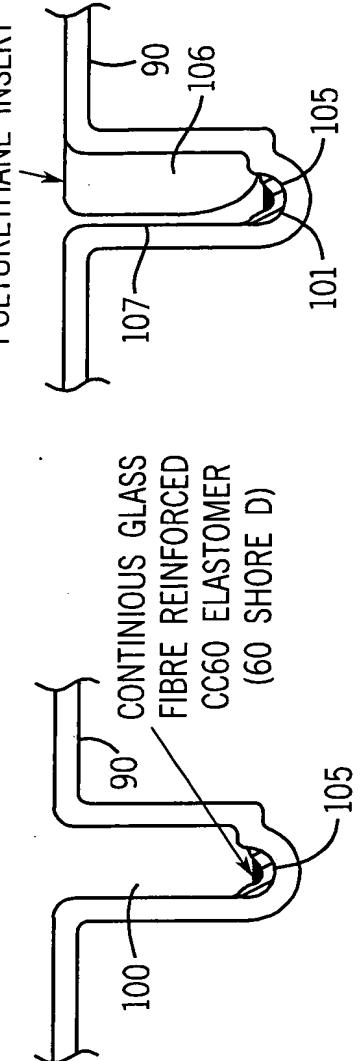


FIG. 20b

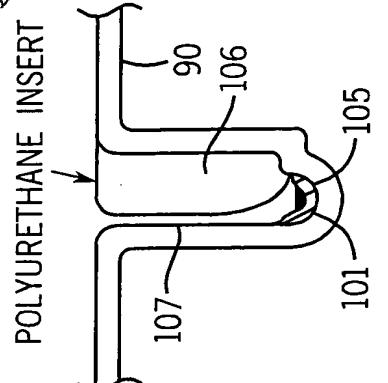


FIG. 20c

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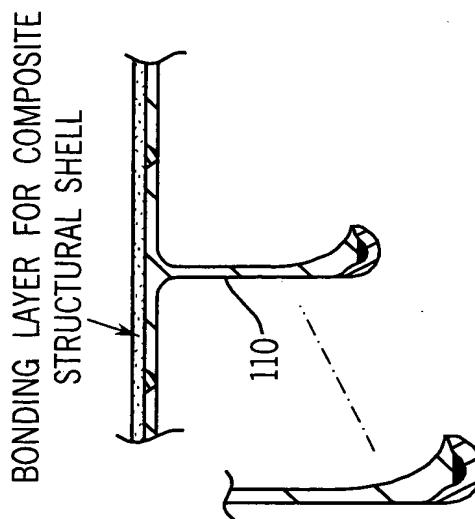


FIG. 20d

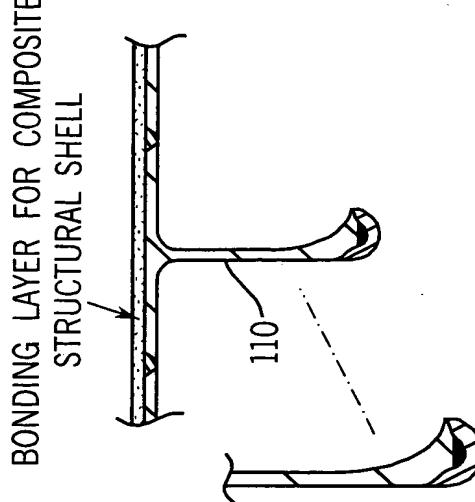


FIG. 20e

FIG. 20f

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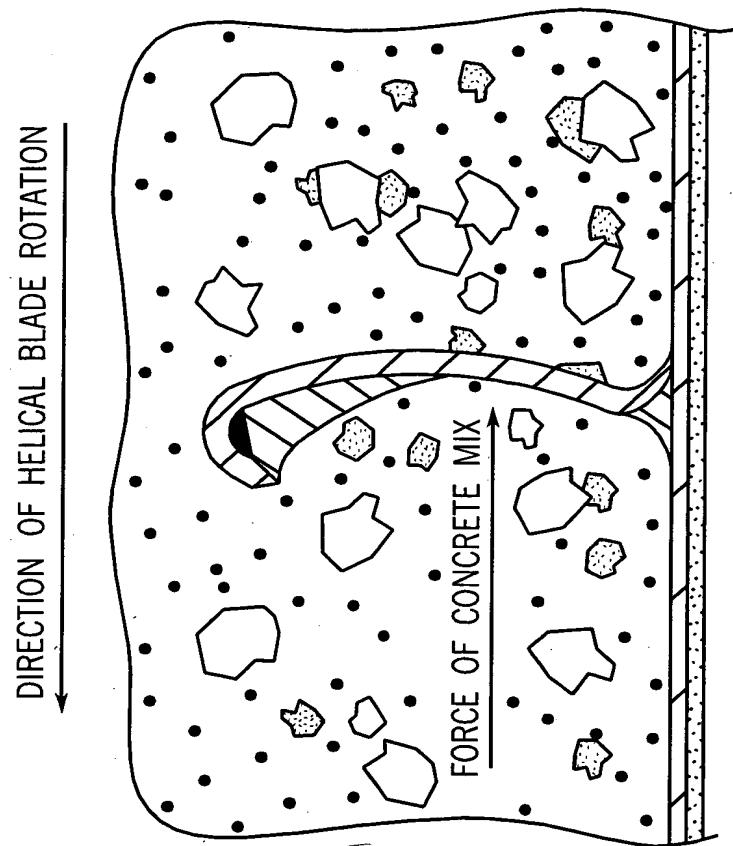


FIG. 21

